

Work Order ID 56661

March 3, 2010 2:02:22 PM

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PRELIMINARY ISSUE

Item ID: D4056-1

Accept

Revision ID:

Item Name: Label Plate

Start Date: 3/03/10

Start Qty: 1.00

Required Date: 3/03/10

Req'd Qty: 1.00

Cust Item ID:

Customer:

Reference:

Approvals:

Process Plan:

Date:

Tooling:

Date:

QC:

Date:

SPC (Y/N):

Date:

Run

Start

Stop

Sequence ID/  
Work Center ID

Operation  
Description

Set Up/  
Run Hours

Draw  
Number

Draw  
Rev.

Plan  
Code

Accept  
Qty

Reject  
Qty

Reject  
Number

Insp.  
Stamp

Draw Nbr

Revision Nbr

D4056

PA1

100



Shear

Shear

Memo

1- Cut as per dwg D4056  
2- Make radius and deburr

0.00

0.00

110



QC

Quality Control

QC5- Inspect part completeness to step on W/O

Memo

0.00

0.00

120



Packaging

Packaging

Identify as per dwg & Stock Location:

Memo

PRELIM

0.00

0.00

② 6/10.03.03




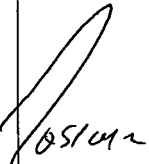
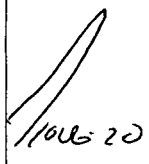
x2

6/10.03.03

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Chief Eng / Prod Mgr	Approval QC Inspector

Part No: D4056-1 PAR #: \_\_\_\_\_ Fault Category: \_\_\_\_\_ NCR: Yes ☒ No ☐ DQA: ✓ Date: 1006-20

Resolution: \_\_\_\_\_ Disposition: \_\_\_\_\_ QA: N/C Closed: \_\_\_\_\_ Date: \_\_\_\_\_

NCR: <u>56661</u>		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Chief Eng	Approval QC Inspector
			Initial Chief Eng	Action Description Chief Eng	Sign & Date			
1006-20	20	2 parts screw came to Revision change A → B, R/c: prelim stage.		2 parts <del>Scrap</del> destroyed	 10/06/20	 1006-20	 05/07/20	 1006-20

NOTE: Date & initial all entries

**Work Order ID 56661**

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Item ID: D4056-1

Accept



Setup Start



Revision ID:

Stop



Item Name: Label Plate

Start Date: 3/03/10

Start Qty: 1.00



Cust Item ID:

Required Date: 3/03/10

Req'd Qty: 1.00



Customer:

Reference:

Approvals:

Process Plan: \_\_\_\_\_

Date: \_\_\_\_\_

Tooling: \_\_\_\_\_

Date: \_\_\_\_\_

Run Start



QC: \_\_\_\_\_

Date: \_\_\_\_\_

SPC (Y/N): \_\_\_\_\_

Date: \_\_\_\_\_

Stop

Sequence ID/  
Work Center IDOperation  
DescriptionSet Up/  
Run HoursDraw  
NumberDraw  
Rev.Plan  
CodeAccept  
QtyReject  
QtyReject  
NumberInsp.  
Stamp

130

QC21- Final Inspection - Work Order Release

0.00



QC

Memo

0.00

Quality Control

Surap.  
mr  
10-6-10

mr  
10-3-11

POSITIVE RECALL

EFFECTIVE 10-23-03

AUTH [Signature]

RELEASED \_\_\_\_\_

DATE \_\_\_\_\_

# Picklist Print

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March 3, 2010 2:02:21 PM

Work Order ID: 56661



Parent Item: D4056-1



Parent Item Name: Label Plate

Start Date: 3/03/10

Required Date: 3/03/10

Comments: IPP RevA: new issue DD 10.01.25 verified by:EC

Start Qty: 1.00

Required Qty: 1.00

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Remaining Qty To Pick	Qty Issued	Date Issued	Status
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M6061T6S.063

Purchased

No

100

sf

295.7841

0.0877



6061-T6 .063 Sheet

*Handwritten signature and date: 10.03.03*

Warehouse

Loc Qty

Loc Code

Location

Main Warehouse

MAT

295.7841211

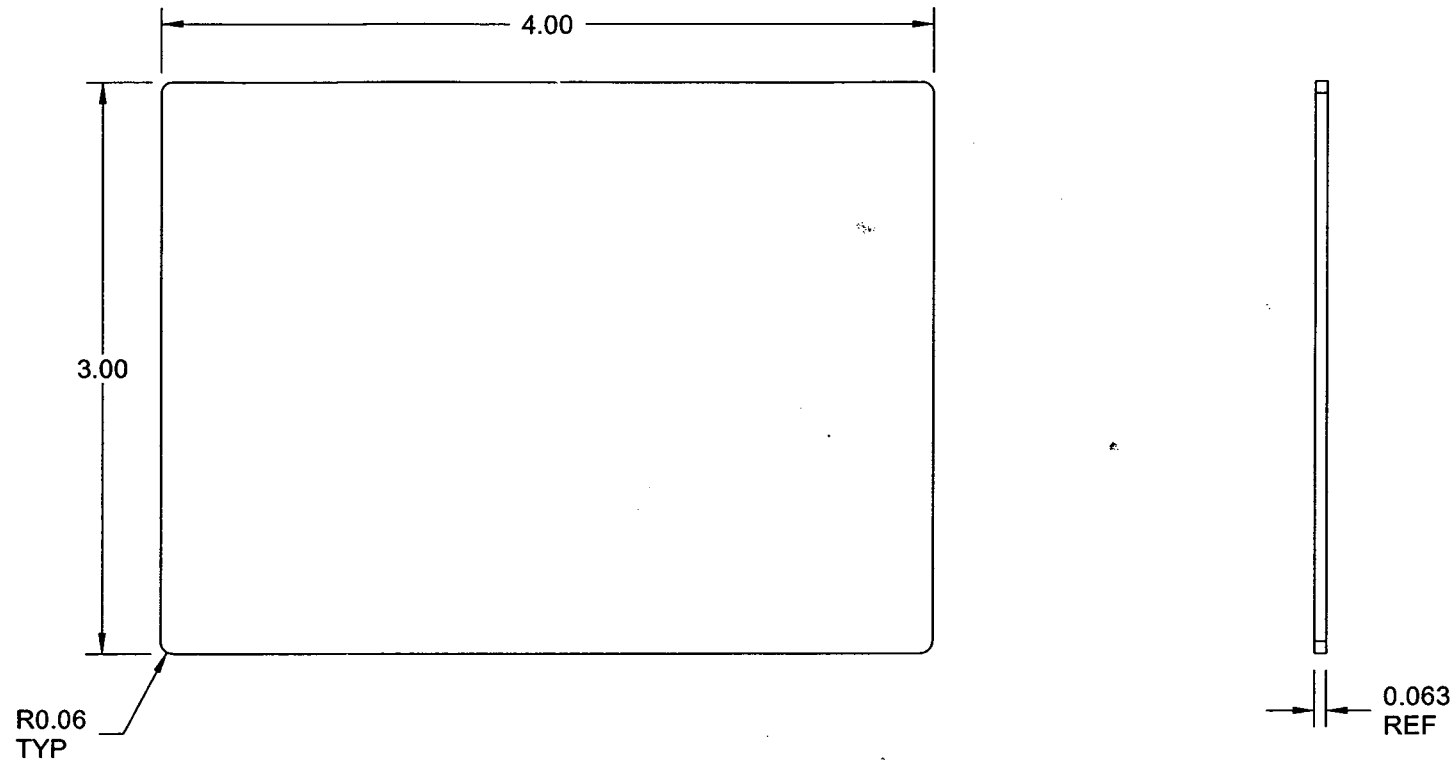
110551

18.1841211

113608

277.6

*M112939 → .0877 \**

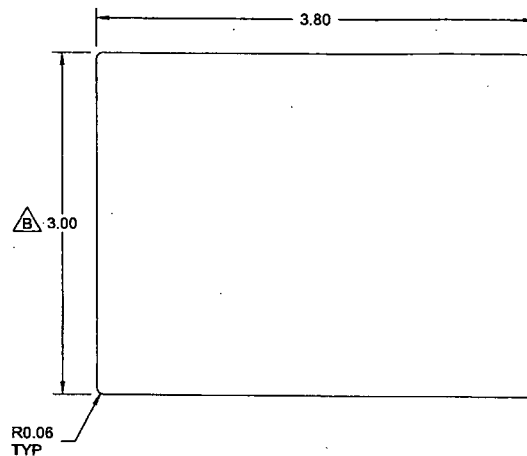


D4056-1 LABEL PLATE, 350 LIGHT BASKET

PRELIMINARY ISSUE  
10.03.03

- NOTES:
- 1) MATERIAL: 6061-T6/T62 ALUMINUM SHEET, 0.063 THICK  
PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S063
  - 2) FINISH: FINISH AT NEXT ASSY
  - 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
  - 4) UNITS: INCHES UNLESS OTHERWISE NOTED
  - 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
  - 6) IDENTIFICATION: N/A
  - 7) WEIGHT: 0.07 lbs

A	NEW ISSUE		JPH	10.03.04
REV.	DESCRIPTION		BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		
DRAWN	JPH			
CHECKED		DRAWING NO.	REV. A	
MFG. APPR.		D4056	SHEET 1 OF 1	
APPROVED		TITLE	SCALE	
DE APPR.		LABEL PLATE, 350 LIGHT BASKET	NTS	
DATE	10.03.04		COPYRIGHT © 2010 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



**D4056-1 LABEL PLATE, 350 LIGHT BASKET**

**NOTES:**

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PER QQ-A-250/11 OR AMS-QQ-A-250/11 OR AMS 4025 OR AMS 4027 OR ASTM B209  
REF DART SPEC M6061T6S063
- 2) FINISH: NONE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
- 6) IDENTIFICATION: N/A
- 7) WEIGHT: 0.07 lbs

*Wb 56661*

**RELEASED**  
2010-03-31

B	DIM 3.00 WAS 2.25; WEIGHT "0.07 lbs" WAS "0.05 lbs"	JPH	10.03.25
A	NEW ISSUE	JPH	10.03.04
REV.	DESCRIPTION	BY	DATE
DESIGN	AJS	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA	
DRAWN	JPH		
CHECKED	<i>[Signature]</i>	DRAWING NO.	REV. B
MFG. APPR.	<i>[Signature]</i>	D4056	SHEET 1 OF 1
APPROVED	<i>[Signature]</i>	TITLE	SCALE
DE APPR.	<i>[Signature]</i>	LABEL PLATE, 350 LIGHT BASKET	NTS
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